

Serial No. 09/939,647
NIS.017DIV

2

do not
enter
VAC
10/21/04

AMENDMENTS TO THE CLAIMS:

1-15 (Canceled)

16. (Currently Amended) A method for manufacturing an ink jet recording head, comprising:
 forming a pressure generating chamber from a chamber plate with a pair of sides such
 that said pair of sides comprises a plurality of arcuate portions; and
 forming an ink supply plate on a side of said chamber plate, said ink supply plate
 comprising an ink outlet passage comprising an upper passageway and a lower passageway
which is displaced in a downstream direction from said upper passageway.

17. (Previously Presented) The method according to claim 16, wherein said plurality of arcuate
 portions comprise an upper arcuate portion and a lower arcuate portions.

18. (Currently Amended) The method according to claim 17, wherein said upper arcuate portion
 adjoins said lower arcuate portion is displaced from said upper arcuate portion.

19. (Previously Presented) The method according to claim 16, wherein said pair of sides are
 devoid of a right angle portion.

20. (Previously Presented) The method according to claim 16, wherein said plurality of arcuate
 portions are convex in a direction from an interior view of an inner chamber.

21. (Currently Amended) A method for manufacturing an ink jet recording head The method
 according to claim 17, further comprising:
 forming a pressure generating chamber from a chamber plate with a pair of sides such
 that said pair of sides comprises a plurality of arcuate portions, said plurality of arcuate portions
comprise an upper arcuate portion and a lower arcuate portion; and